

Alesatori ad elica sinistra e taglio destro - tipo B

Tipo di metallo duro K10 - micrograna - tolleranza H7

Reamers left hand spiral - right hand cut - Type «B»

Tolerance H7 - K10 - Micrograin carbide - Internal norm

120



Settori d'impiego / Range of application

A: Leghe Leggere / Light alloys

A1.1-1.7 A2.1-2.7 A3.1-3.2 A4.1-4.2

C: Acciai / Steels

C1.1-1.8 C2.1-2.4 C3.1 C4.1-4.2

D: Acciai inossidabili / Stainless Steel

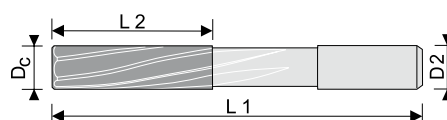
D1.1-1.5

E: Titanio / Titanium

E1.1-1.3 E2.2

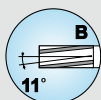
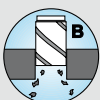
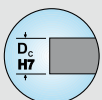
F: Ghise / Cast irons

F1.1-1.5 F2.1-2.4



HM
CK10-20-MG
Micrograin

WN



D _c H7	L2	L1	D2	Z	120
					■
2	12	40	2	4	120.020
2,5	12	40	2,5	4	120.025
3	12	50	3	4	120.030
3,5	15	52	3,5	4	120.035
4	18	55	4	4	120.040
4,5	20	58	4,5	4	120.045
5	22	62	5	4	120.050
5,5	22	62	5,5	4	120.055
6	25	66	6	6	120.060
6,5	25	66	6,5	6	120.065
7	25	75	7	6	120.070
8	28	79	8	6	120.080
9	35	100	9	6	120.090
10	35	100	10	6	120.100
11	35	100	11	6	120.110
12	35	100	12	6	120.120

■ Rivestimento su richiesta

■ Coating upon request.